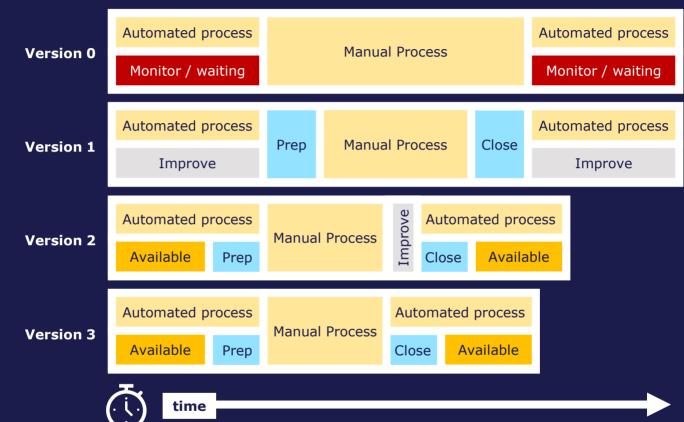
Effective multi-tasking What is that?





Why would you want to multi-task?
How do you do it?

What is effective multi-tasking

Activities typically include a mixture of some automated & some manual tasks:

- Making a hot drink at home
- Changing products in manufacturing
- Running software reports at work

Ineffective multi-tasking is rapid switching between manual tasks reducing productivity & increasing errors:

Version 3

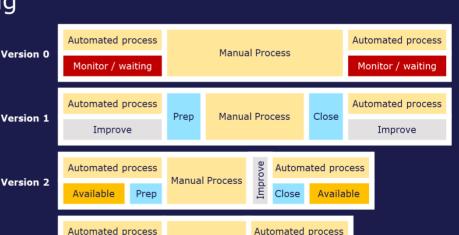
Available

Prep

- Writing a report & answering emails
- Reading materials during a meeting

Manual Process

Effective multi-tasking uses automation and analysis to increase ver productivity by reducing non-value-added activities



Close

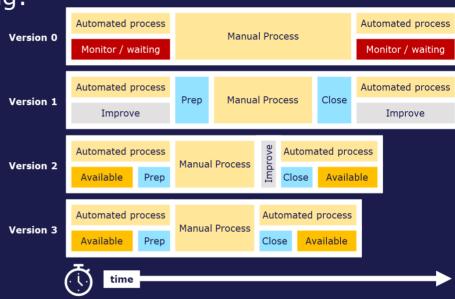
Available



Why would you want to effectively multi-task?

Effective multi-tasking:

- Reduces time to complete regular activities
- Improves concentration
- Improves
 satisfaction
 when completing
 regular activities
- Reduces frustration at wasting time





Effective multi-tasking:

Follows a proven approach for systematic improvement of regular activities through automation, analysis and creative problem solving which increases ownership of the improved processes and supports continuous improvement

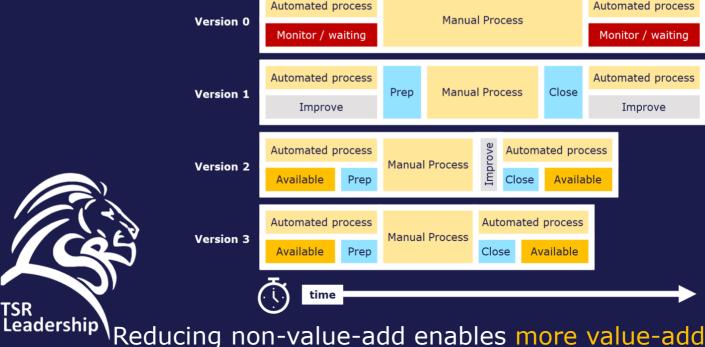
How to effectively multi-task

Effective multi-tasking starts by examining what you are doing during automated processes:

- If you have to monitor the process in case of processing errors, then adding an alarm or notification when errors occur will free up your available time.
- Other ways to free up time include balancing activities across a team, or resolving automation problems
 Next examine the manual process:
- Identify any preparation or closing tasks that could be done during the automated process

Identify any improvements possible with the manual process itself

Automated process



Single Minute Exchange of Dies (SMED): Changeover Reduction

Effective multi-tasking is a generalization of the proven SMED systematic approach for reducing the time for manual product changeover:

- Document the manual changeover process noticing what could be done during the automated process
- Separate internal and external (manual processes that cannot be done during automated process versus manual processes that can be done during automated process)
- Convert internal to external (change processes so more manual processes are done during automated process)
 Streamline all the activities to be as officient as possible.
- Streamline all the activities to be as efficient as possible

