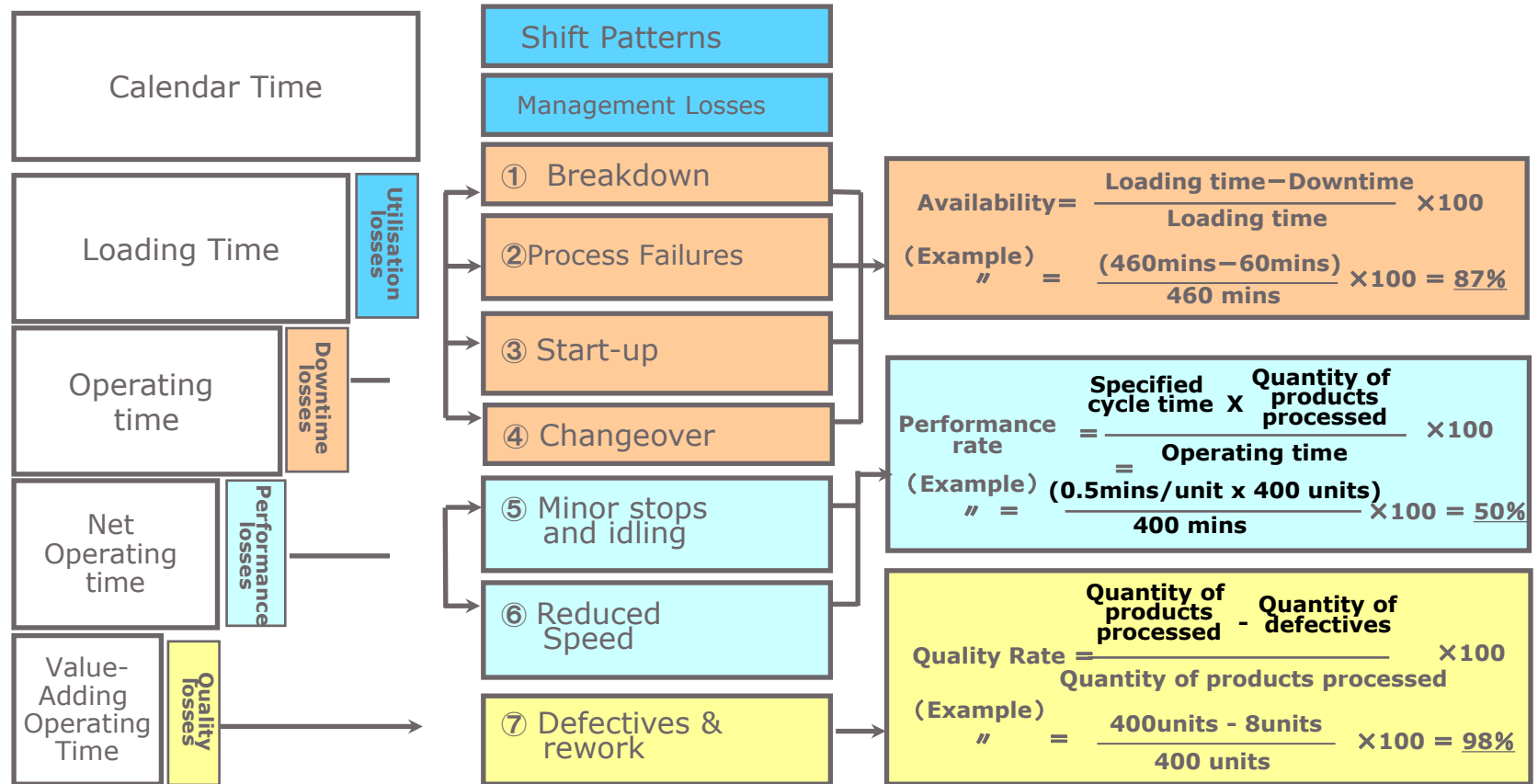


OEE & Utilisation Definition – common loss types



$$\text{OEE (\%)} = \text{Availability Rate} \times \text{Performance Rate} \times \text{Quality Rate}$$

$$\text{Utilisation (\%)} = \text{Loading Time} / \text{Calendar Time}$$

Utilisation Loss
7 Machine Losses
5 Labour Losses
3 Resource Losses

16 Major Losses Definitions

16 Major Losses

